



精工智造 · 专注激光行业

PRECISION MANUFACTURING, FOCUSING ON LASER SOLUTION

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ABOUT BAOKUN

关于宝坤



山东宝坤激光科技有限公司是一家集激光应用装备研发、生产和销售于一体的高新技术企业。

产品主要涵盖板材激光切割机、管材激光切割机、板管一体激光切割机、自动化设备、激光焊接机、激光清洗机等多种品类。

Shandong Baokun Laser Technology Co., Ltd. is a high-tech enterprise that integrates the research and development, production, and sales of laser application equipment.

The products mainly cover various categories such as sheet laser cutting machines, pipe laser cutting machines, integrated sheet and pipe laser cutting machines, automation equipment, laser welding machines, laser cleaning machines, etc.

50000m² 生产基地

50000m² Manufactory

500+ 员工人数

Over 500 Employees

80+ 专业研发人员

80+ R&D Team

50+ 售后服务人员

50+ After-sales Service



GLOBAL ENTERPRISE

全球化企业



产品远销全球 **120** 多个国家和地区，并建立代理机构，

在全球 **20** 多个国家和地区设立服务点。

Our products are exported to over 120 countries and regions worldwide,
and we have established agency office,

Set up service points in over 20 countries and regions worldwide.

HONORARY CERTIFICATION

荣誉认证



INTELLIGENT MANUFACTURING STRENGTH

智造实力

拥有 **80+** 多项发明专利及实用新型专利

We hold over 80 invention patents and utility model patents.

10+ 国家发明专利
National invention patent

40+ 实用新型专利
Patent for Utility Model

20+ 外观专利
Industrial Design



ENTERPRISE QUALITY AND SERVICE

企业品质与服务

立足技术前沿 BASED ON THE FOREFRONT OF TECHNOLOGY

80 名专业研发人员以国际先进技术为导向，不断创新。

Over 80 professional R&D personal are guided by International advanced technology and keep innovating.

世界品牌 WORLD BRAND

每年参加国际展览 30+ 场次，产品销售全球 150 多个国家和地区。

Attending more than 30 international exhibitions every year. Products are sold to more than 150 countries and regions around the world

质量控制系统 QC SYSTEM

宝坤生产线严格执行质量管控系统，确保每一台设备的性能和品质。

Baokun production line strictly implements the quality control standard Ensuring the performance and quality of each equipment

创新工业设计团队 INNOVATIVE INDUSTRIAL DESIGN TEAM

结合技术与形象，专注于发现科技的美。

Combining technology and image , focus on discovering the beauty of technology.

严格质量要求 STRICT QUALITY REQUIREMENTS

技术工人专注技术标准化生产，满足各种严格的质量要求。

Technical focus on standardized production to meet all kinds of strict quality requirements.

大规模、高标准 LARGE SCALE , HIGH STANDARD

工厂占地 66000 平方米，拥有员工近千人，每年所生产激光设备达 4000 台以上。

Our factory covers an area of 66,000 square meters, and contains nearly 1,000 employees, which can produce more than 4,000 units a year.

服务全球 SERVICE THE WORLD

超过 200 位专业售后服务人员提供 24 小时 12 种语言全球技术服务。

More than 200 professional after-sales personnel provide 24 hours online and offline technical service in 12 languages.

欧洲品质、德国技术 EUROPEAN QUALITY, GERMAN TECHNOLOGY

工程师定期与德国技术专家深入交流，使产品不断升级，以适应时代的发展。

In order to adapt to the development of the times, engineers regularly communicate with German technical experts to make product continuously upgrade.

资质和荣誉 CERTIFICATES AND HONOR

激光设备均已通过 CE/FDA/ISO9001/BV/SGS/TUV 等国际认证。

All the machines have passed the international certificates, including CE/FDA/ISO9001/BV/SGS/TUV etc.

核心功能 坡口切割技术

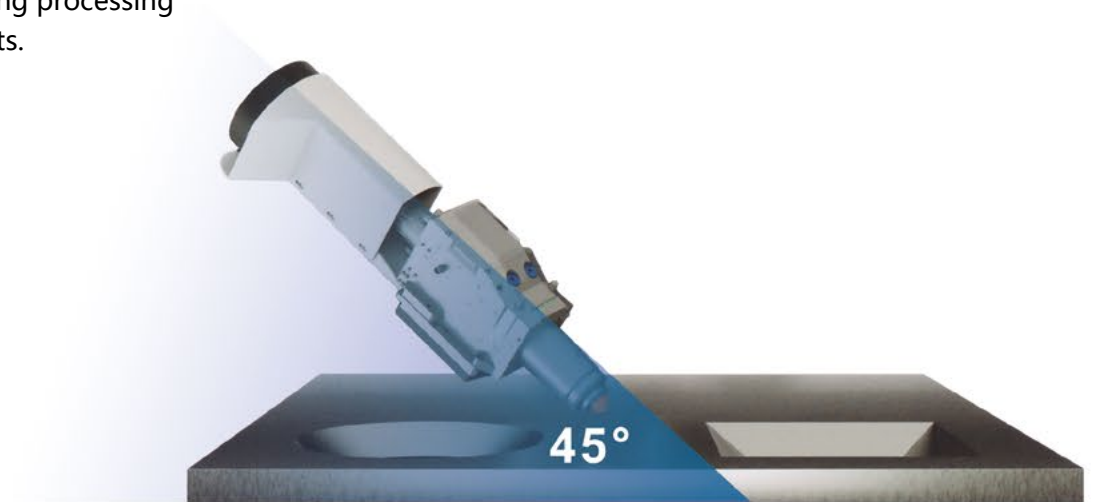
GROOVE CUTTING TECHNOLOGY

选配搭载智能坡口切割头，实现 $\pm 45^\circ$ 坡口切割
可加工 Y、V、X、K 等类型坡口。

Equipped with intelligent groove cutting head , realize $\pm 45^\circ$ groove cutting , It can process Y , V , X , K and other types of groove.

坡口一次成型，减少打磨工序，
提高加工效率，节省人工成本。

One-time forming of bevels , reducing the need for grinding processes , improving processing efficiency , and saving labor costs.

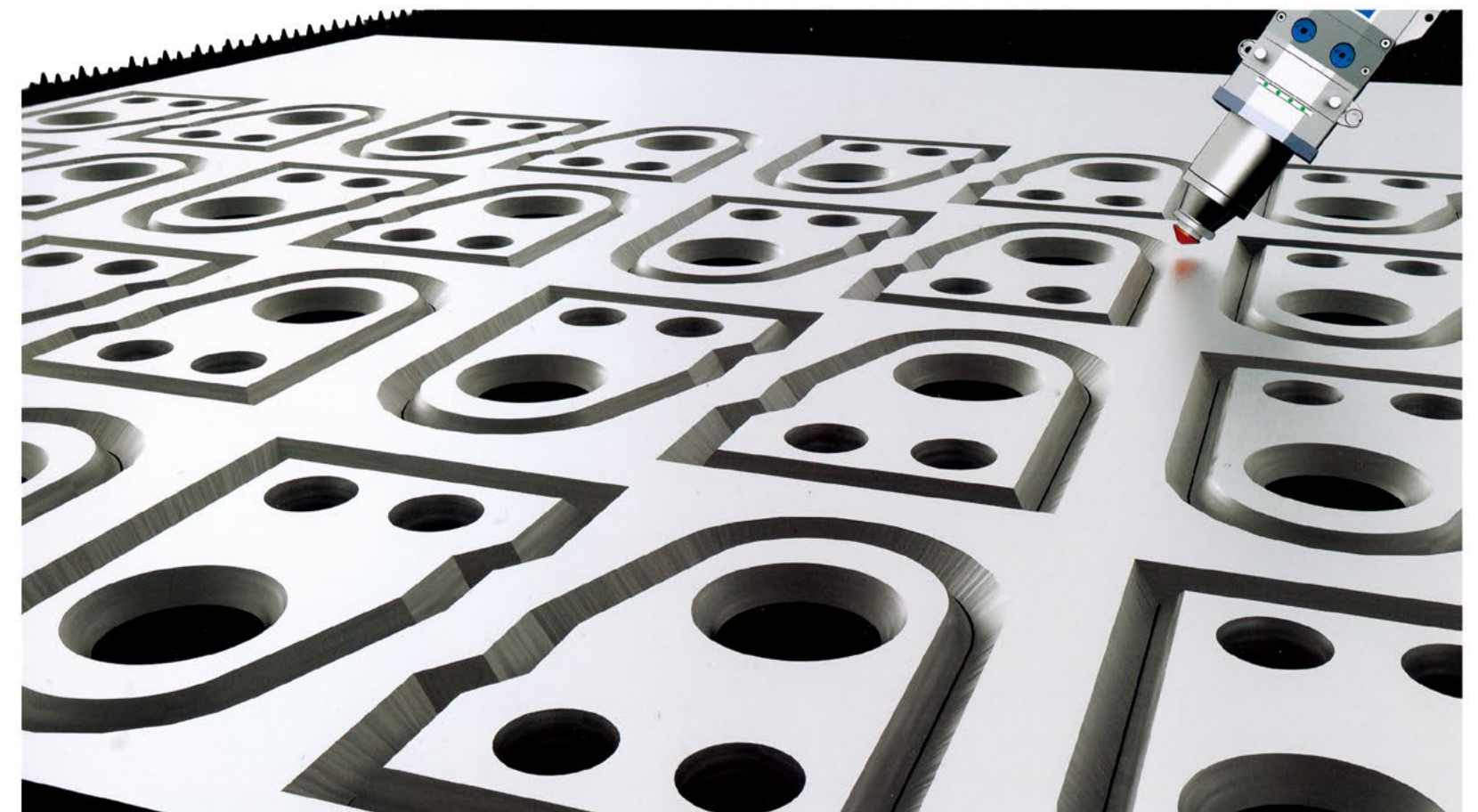


坡口切割工件表面平整，拼接零间隙，降低焊接难度。

Groove cutting workpiece surface flat , stitching zero gap , reduce the difficulty of welding.

可实现连续批量高精度加工，工件质量稳定。

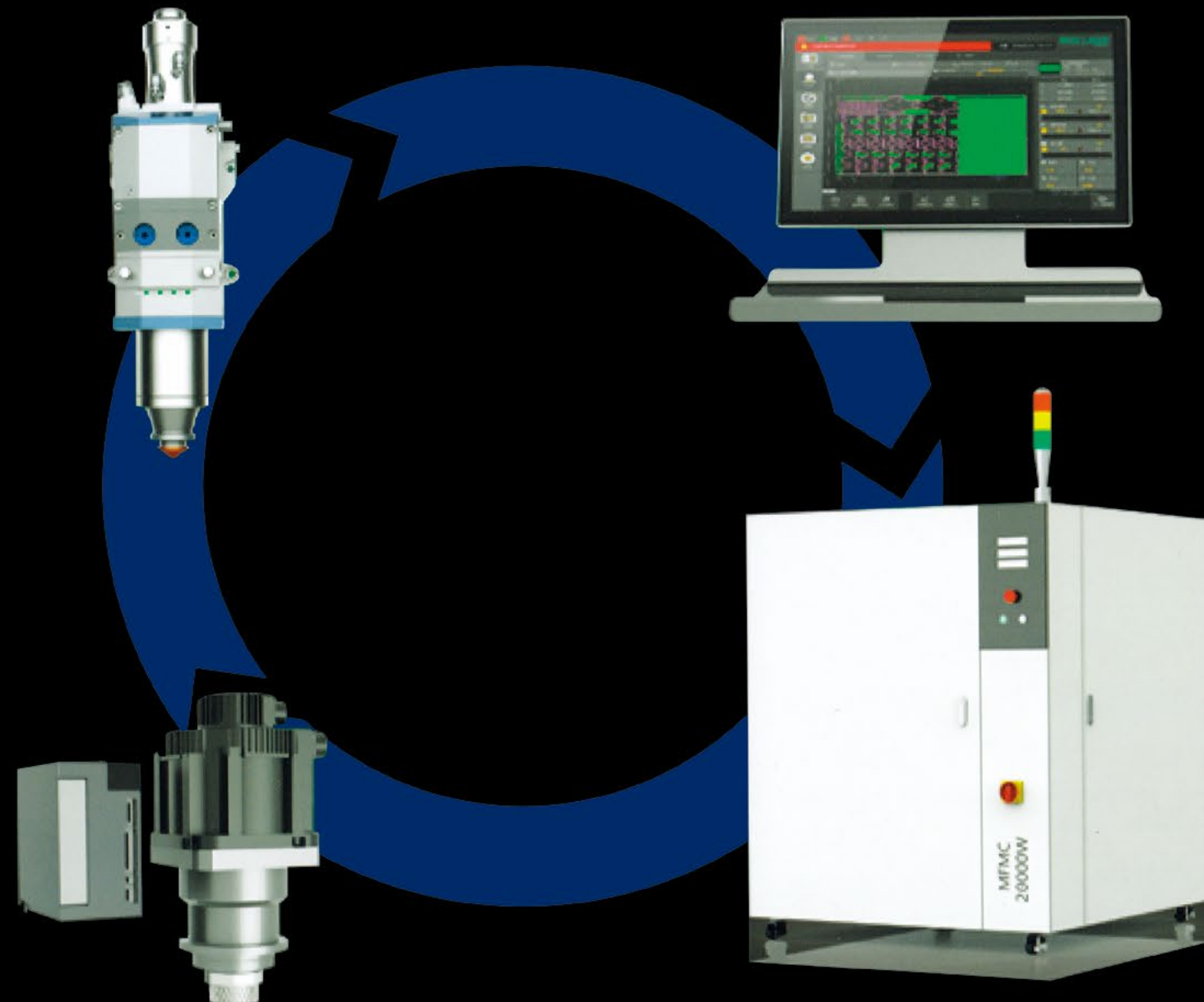
It enables continuous batch high-precision processing with stable workpiece quality.



核心功能 总线控制系统 CONTROL BUS

通过力矩保护、柔性变速、拐角防冲击等总线系统控制
大幅提升设备切割性能与稳定性。

Through bus system control such as torque protection , flexible speed variation ,
and corner anti-impact , the cutting performance and stability of the equipment
are greatly improved.



可实现高度智能柔性化切割。

Can realize highly intelligent flexible cutting.

可大幅提升设备切割性能与稳定性。

It can greatly improve the cutting performance
and stability of the equipment.

丰富的工艺数据库，可实现高精度高质量的加工。

Various process database , can achieve high precision
and high quality processing.

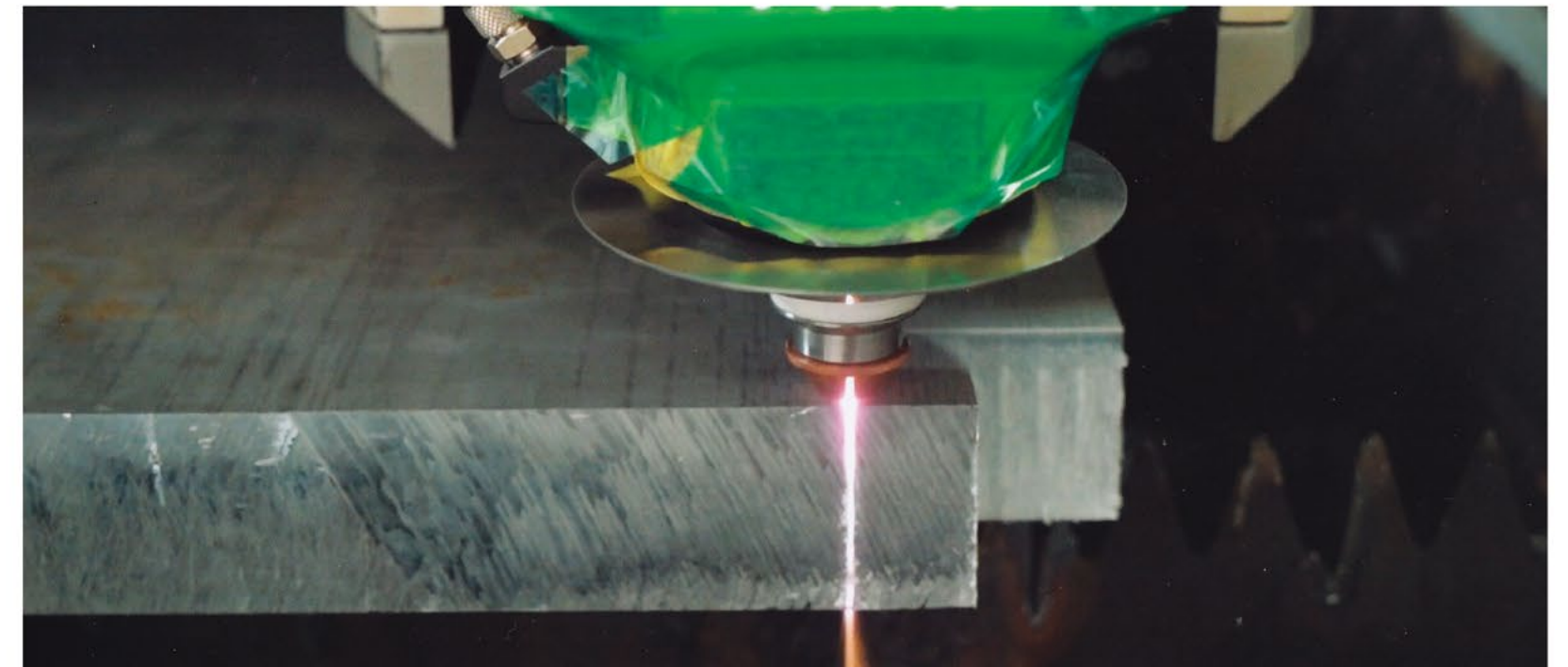


核心功能 厚板切割工艺

THICK PLATE CUTTING TECHNOLOGY

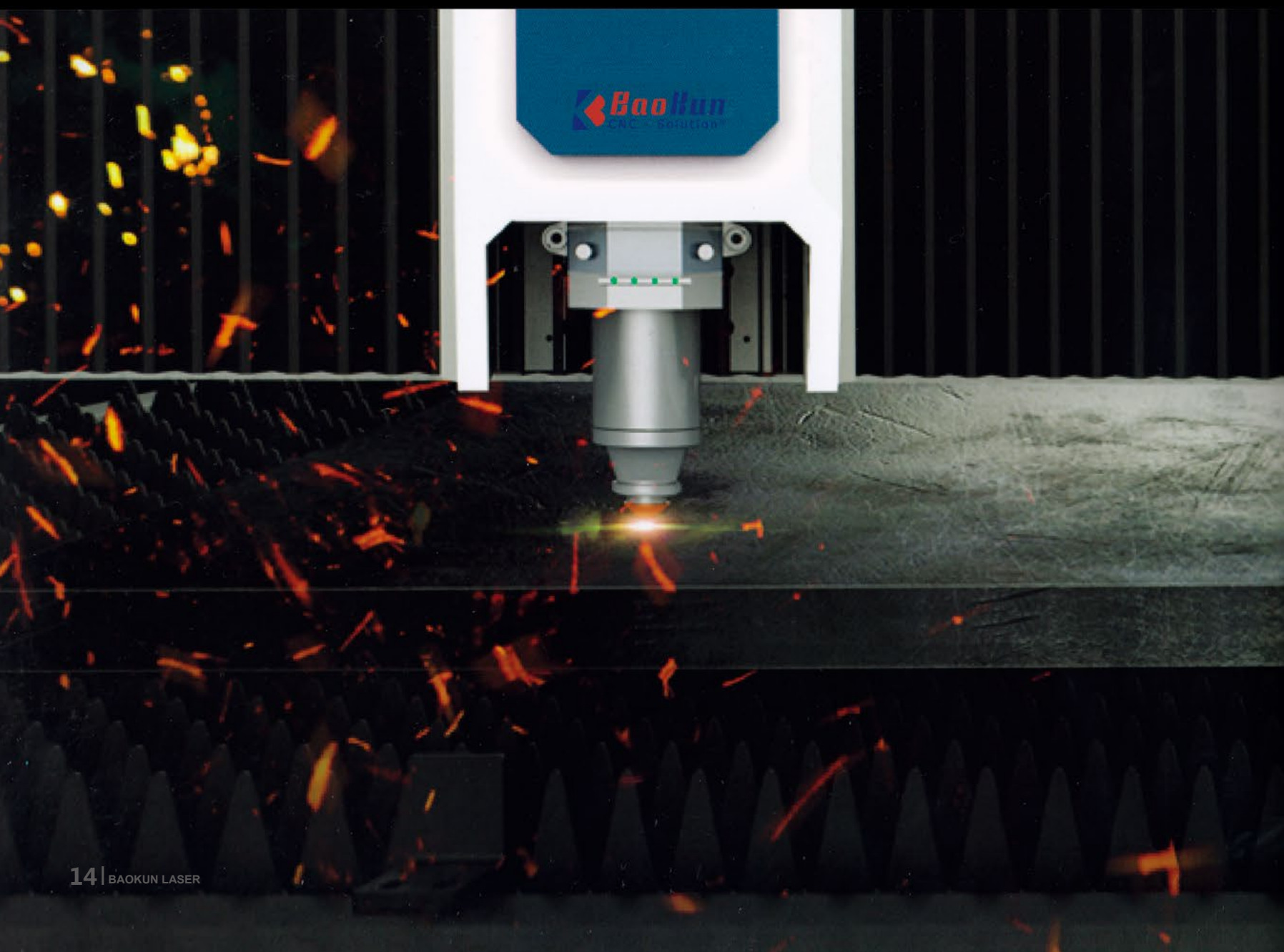
针对厚板切割工况，开发温漂电容实时矫正，厚板闪电穿孔，厚板喷渣振动抑制，厚板亮面切割等工艺

For the condition of thick plate cutting , we have developed processes such as real-time temperature drift capacitance correction , lightning perforation for thick plates , vibration suppression for thick plate slag removal , and bright surface cutting for thick plates.



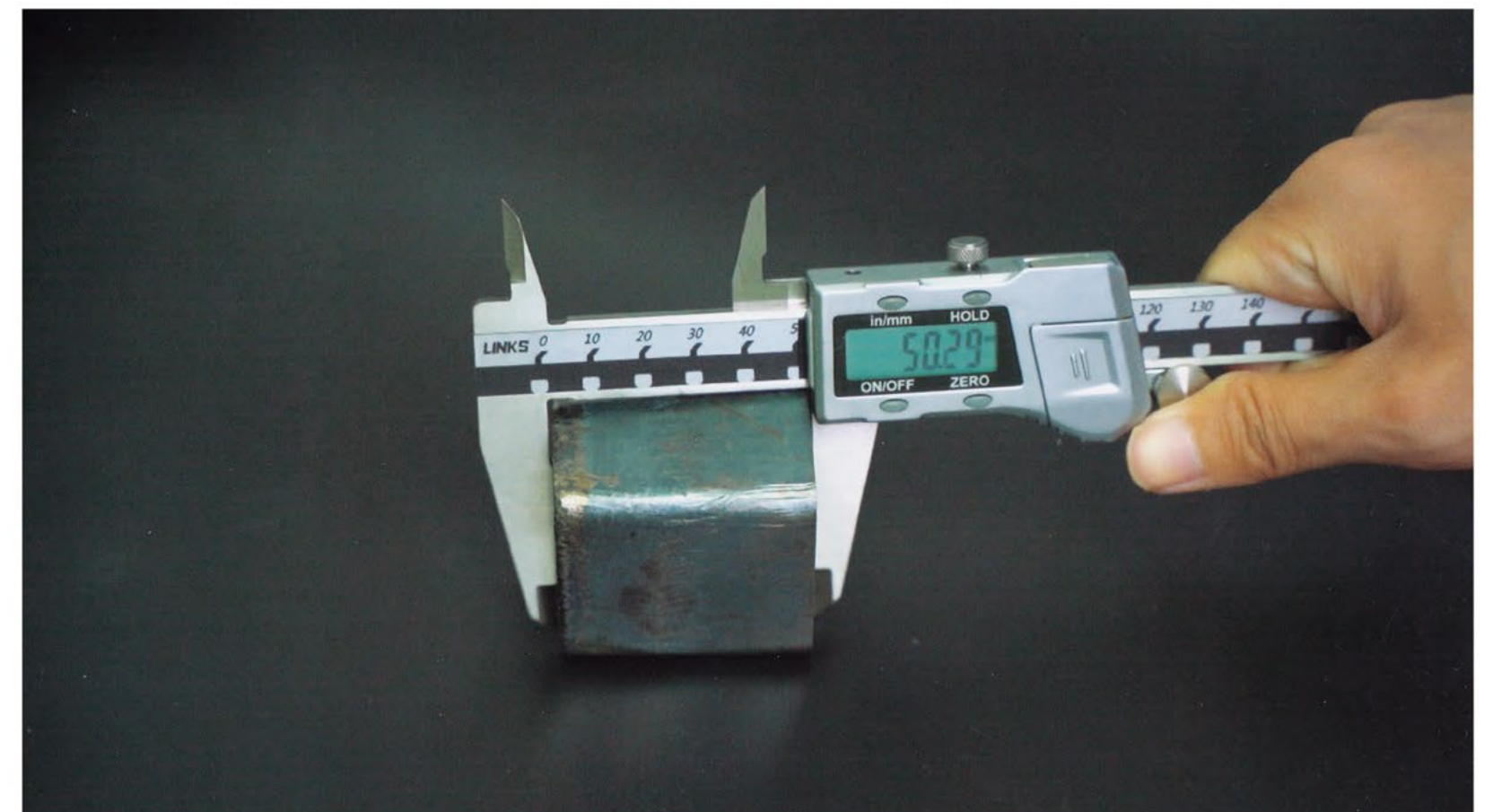
实现 20-50mm 金属厚板的批量加工。

Can realize 20-50mm thick metal plate batch processing.



切割质量好、精度高、品质稳定。

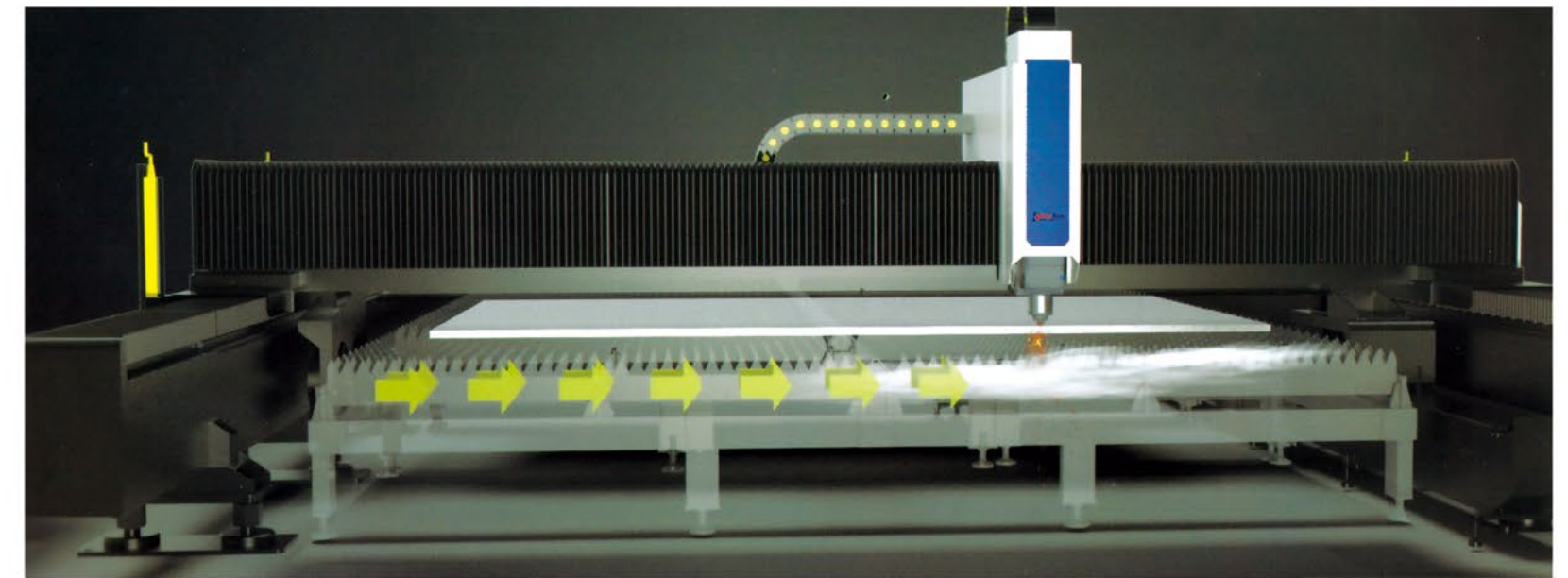
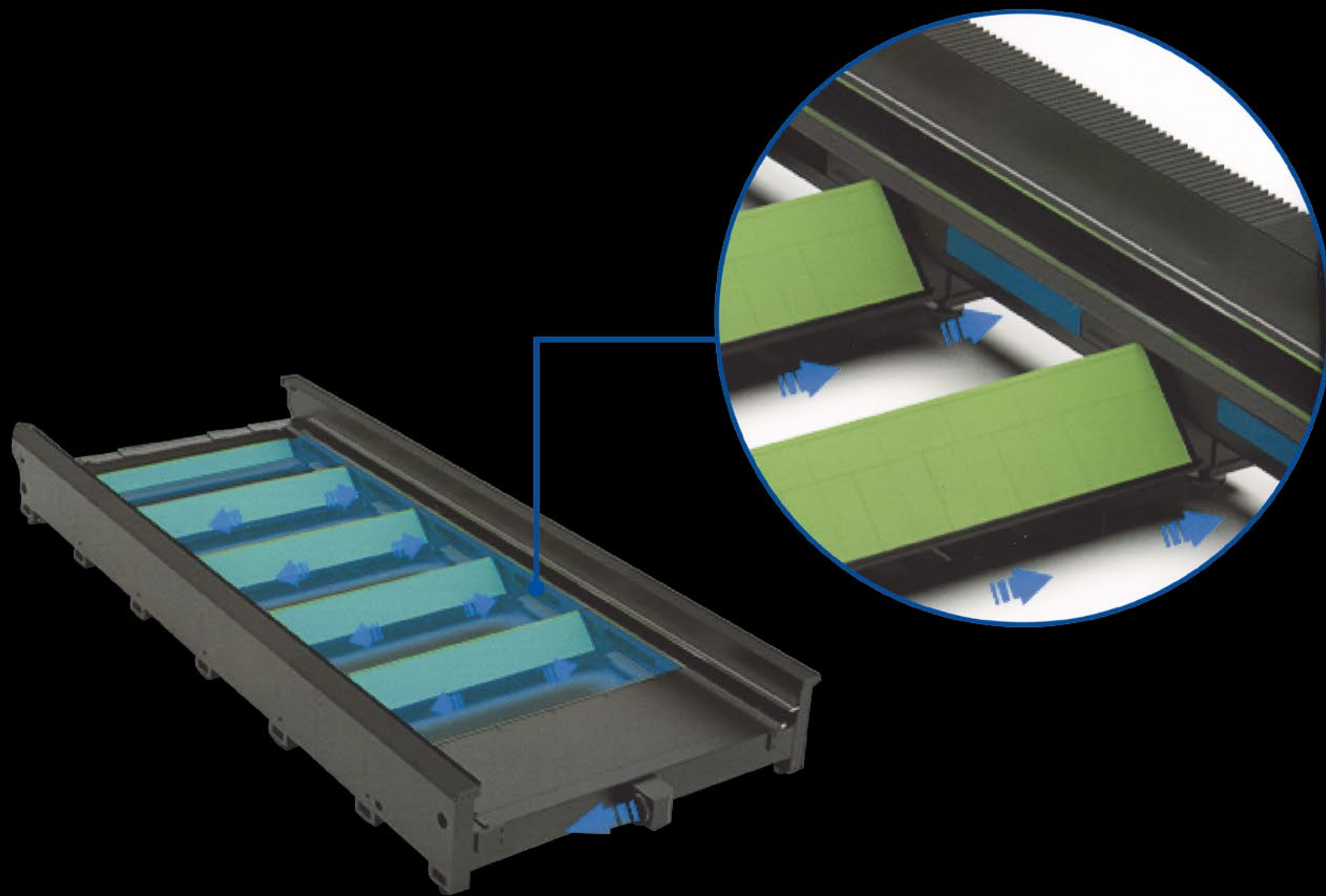
Cutting quality is good , precision is high , quality is stable.



核心功能 智能清洁模式 INTELLIGENT CLEANING MODE

模块化智能分区除尘，翻板式风门设计，高效排烟除尘，保证切割区域环境清洁。

Modular intelligent partition dust removal , flip-type damper design , efficient smoke and dust removal , ensuring a clean cutting area environment.



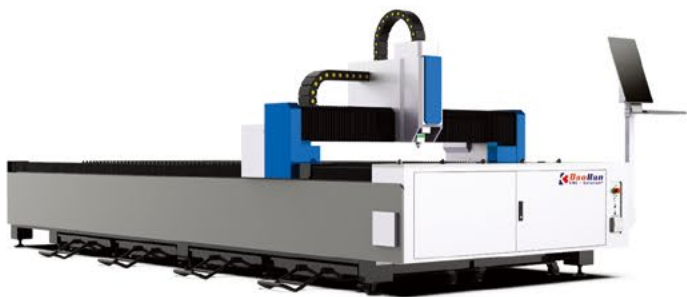
智能分区，重点针对切割区域除尘，除尘效果更显著。

Intelligent partition , focusing on dust removal in the cutting area , with more prominent dust removal effect.

风门单控，大口径专用风道，排烟除热效果更佳。

Independent control of dampers , large-diameter dedicated air ducts , better smoke and heat removal effects.





BK-S SERIES

单平台激光切割机

Single Platform Fiber Laser Cutting Machine

- 丰富切割工艺
Various cutting technology
- 随动防撞感应
Anti-collision induction
- 智能加工系统
Intelligent processing system

● 样品展示 Sample



● 技术参数 Technical Parameter

型号 model	BKJ-F-3015S	BKJ-F-4015S	BKJ-F-4020S	BKJ-F-6015S	BKJ-F-6020S	BKJ-F-6025S	BKJ-F-8025S
工作面积 Working Area	3050×1530mm	4050×1530mm	4050×2030mm	6050×1530mm	6050×2030mm	6050×2530mm	8050×2530mm
功率 Power	1500w/2000w/3000w/4000w/6000w/8000w/12000w						
定位精度 Positioning Accuracy	±0.03mm						
重复定位精度 Repeated Positioning Accuracy	±0.02mm						
最大移动速度 Max. Moving Speed	100m/min	100m/min	120m/min	100m/min	120m/min	120m/min	120m/min



BK-SR SERIES

单平台板管一体切割机

Single Table & Tube Laser Cutting Machine

- 插接式焊接床身
Joint welding bed
- 双气动卡盘
Double pneumatic chuck
- 自动调焦切割头
Autofocus cutting head

● 样品展示 Sample



● 技术参数 Technical Parameter

型号 model	BKJ-F-3015SR	BKJ-F-4015SR	BKJ-F-4020SR	BKJ-F-6015SR	BKJ-F-6020SR	BKJ-F-6025SR	BKJ-F-8025SR
工作面积 Working Area	3050×1530mm	4050×1530mm	4050×2030mm	6050×1530mm	6050×2030mm	6050×2530mm	8050×2530mm
功率 Power	1500w/2000w/3000w/6000w						
最大切管长度 Effective Tube Cutting Length	3000/6200mm						
圆管有效切管直径 Effective Round Tube Cutting Diameter	Φ10-Φ225mm						
方管有效切管直径 Effective Square Tube Cutting Diameter	Φ10-Φ225mm						
最大移动速度 Max. Moving Speed	100m/min	100m/min	120m/min	100m/min	120m/min	120m/min	120m/min



BK-D SERIES

交换平台激光切割机

Exchange Platform Fiber Laser Cutting Machine

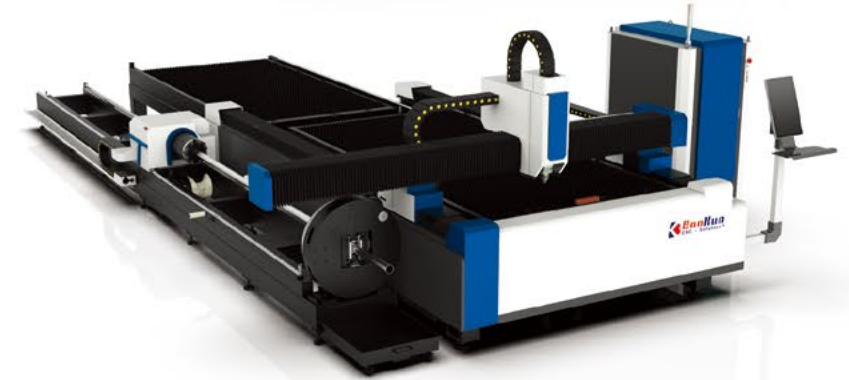
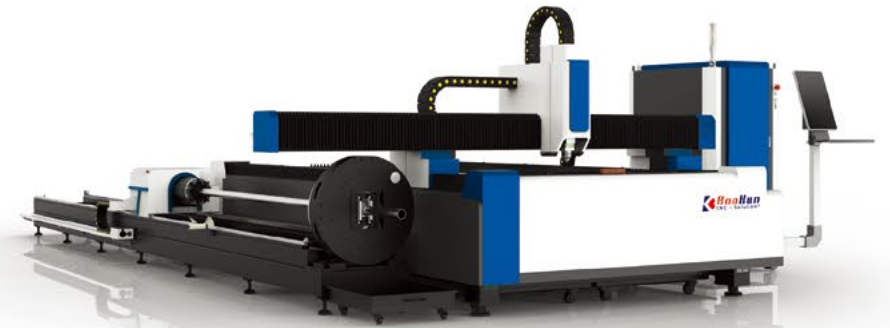
- 双平台交换切割 Double platform switching cutting
- 航空铝合金横梁 Aviation aluminum alloy beam
- 智能切割系统 Intelligent cutting system

• 样品展示 Sample



• 技术参数 Technical Parameter

型号 model	BKJ-F-3015D	BKJ-F-4020D	BKJ-F-6020D
工作面积 Working Area	3050×1530mm	4050×2030mm	6050×2030mm
功率 Power	1500w/2000w/3000w/4000w/6000w		
定位精度 Positioning Accuracy	±0.03mm		
重复定位精度 Repeated Positioning Accuracy	±0.02mm		
最大移动速度 Max. Moving Speed	100m/min	120m/min	120m/min



BK-DR SERIES

交换平台板管一体切割机

Double Table & Tube Laser Cutting Machine

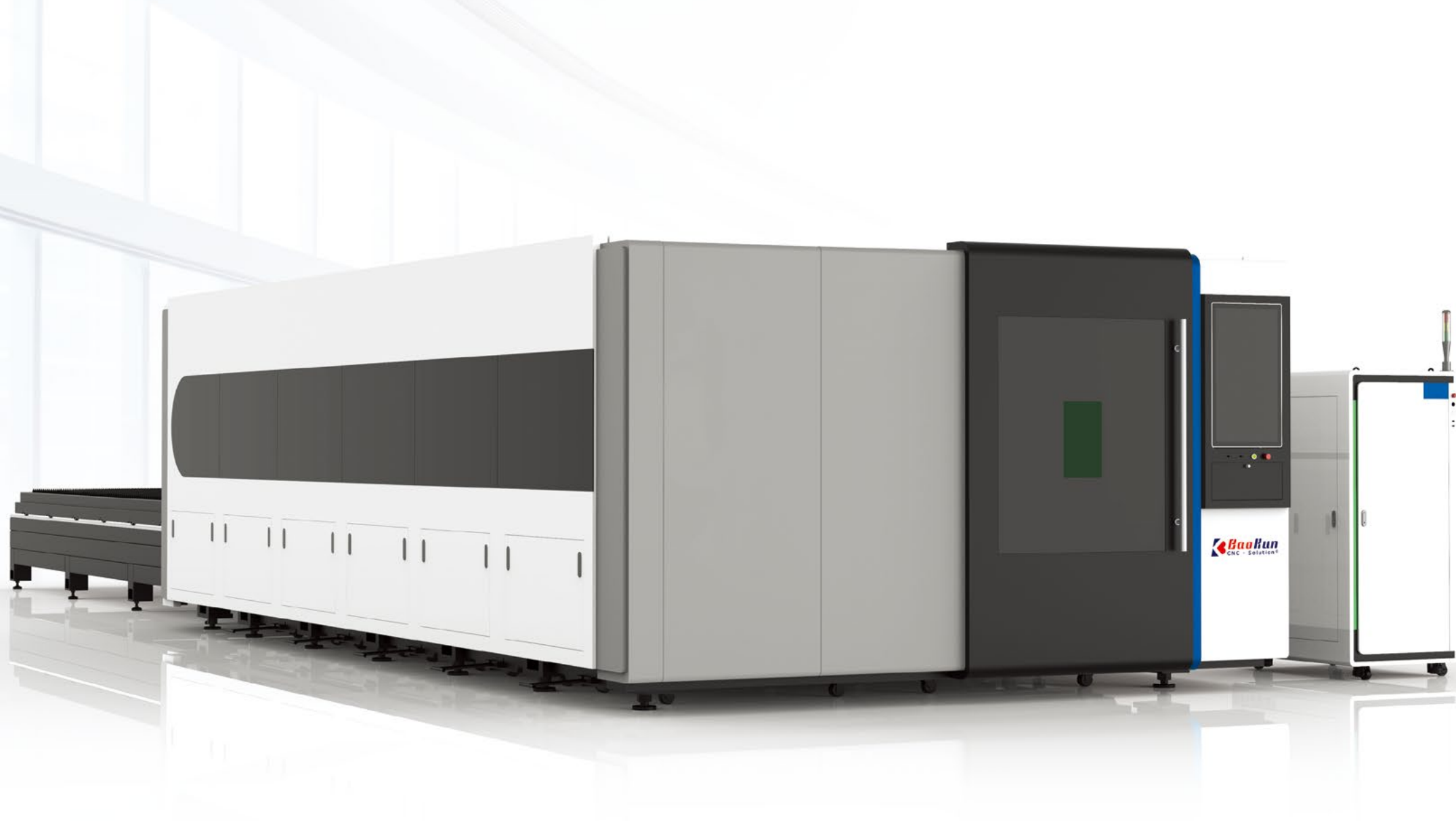
- 双气动卡盘
Dual Pneumatic chuck
- 航空铸铝横梁
Extruded aluminum beam
- 快速交换平台
Fast exchange table

• 样品展示 Sample



• 技术参数 Technical Parameter

型号 model	BKJ-F-3015DR	BKJ-F-4015DR	BKJ-F-6015DR
工作面积 Working Area	3050×1530mm	4050×2030mm	6050×2030mm
功率 Power	1500w/2000w/3000w/6000w		
最大切管长度 Effective Tube Cutting Length	3000/6200mm		
圆管有效切管直径 Effective Round Tube Cutting Diameter	Φ10-Φ225mm		
方管有效切管直径 Effective Square Tube Cutting Diameter	Φ10-Φ225mm		
最大移动速度 Max. Moving Speed	100m/min	120m/min	120m/min



BK-DE SERIES

大包围交换平台激光切割机

Double Table & Closed Laser Cutting Machine

- **全包围保护**
Fully enclosed protection
- **高精度切割**
High precision cutting
- **智能操作系统**
Intelligent control system

● 样品展示 Sample



● 技术参数 Technical Parameter

型号 model	BKJ-F-3015DE	BKJ-F-4020DE	BKJ-F-6015DE	BKJ-F-6020DE	BKJ-F-6025DE	BKJ-F-8025DE	BKJ-F-12025DE
工作面积 Working Area	3050×1530mm	4050×2030mm	6050×1530mm	6050×2030mm	6050×2530mm	8050×2530mm	12150×2530mm
功率 Power	1000w-60000w						
定位精度 Positioning Accuracy	±0.03mm						
重复定位精度 Repeated Positioning Accuracy	±0.02mm						
最大移动速度 Max. Moving Speed	120m/min						



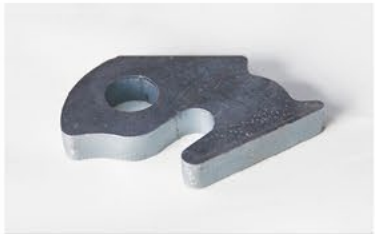
BK-DER SERIES

大包围交换平台板管一体切割机

Double Table & Closed & Tube Laser Cutting Machine

- 高刚性板焊床身
High rigidity plate welding bed
- 大管径气动卡盘
Large diameter pneumatic chuck
- 分区抽风系统
Partition air pumping system

• 样品展示 Sample



• 技术参数 Technical Parameter

型号 model	BKJ-F-3015DR		BKJ-F-4015DR		BKJ-F-6015DR
工作面积 Working Area	3050×1530mm	4050×2030mm	6050×1530mm	6050×2030mm	6050×2530mm
功率 Power	1000w-6000w				
最大切管长度 Effective Tube Cutting Length	3000/6200mm				
圆管有效切管直径 Effective Round Tube Cutting Diameter	Φ10-Φ225mm				
方管有效切管直径 Effective Square Tube Cutting Diameter	Φ10-Φ225mm				
最大移动速度 Max. Moving Speed	100m/min	120m/min	100m/min	120m/min	120m/min



BK-T SERIES

经济型激光切管机

Economical Tube Laser cutting machine

两卡盘结构

Two chunk strcuture

气动精密卡盘

Peneumatic precision chunk

管材适配性广

Structures has widely adaptability

样品展示 Sample



技术参数 Technical Parameter

型号 model	BKJ-F-160T-360T		
功率 Power	1000w-6000w		
圆管有效切管直径 Effective Round Tube Cutting Diameter	Φ10-Φ160mm	Φ10-Φ230mm	Φ15-Φ360mm
方管有效切管直径 Effective Square Tube Cutting Diameter	Φ10-Φ160mm	Φ10-Φ230mm	Φ15-Φ360mm
最大切管长度 Effective Tube Cutting Length	6400mm	6300mm	6400mm
定位精度 Positioning Accuracy	±0.03mm		
重复定位精度 Repeated Positioning Accuracy	±0.02mm		
最大卡盘转速 Maximum chuck speed	140r/min	120r/min	140r/min



BK-PT SERIES

专业切管机

Professional Tube Laser Cutting Machine

- 高精度气动卡盘
High Precision Pneumatic Chuck
- 气动滚轮支撑
Pneumatic Roller support
- 前卡避让切割
Front chunk cutting

样品展示 Sample



技术参数 Technical Parameter

型号 model	BKJ-F-120PT-350PT			
功率 Power	1500w/2000w/3000w/6000w			
圆管有效切管直径 Effective Round Tube Cutting Diameter	Φ5-Φ120mm	Φ15-Φ230mm	Φ15-Φ250mm	Φ15-Φ350mm
方管有效切管直径 Effective Square Tube Cutting Diameter	Φ5-Φ120mm	Φ15-Φ230mm	Φ15-Φ250mm	Φ15-Φ350mm
最大切管长度 Effective Tube Cutting Length	6300mm	6250mm	7250mm	9250mm
定位精度 Positioning Accuracy	±0.05mm			
重复定位精度 Repeated Positioning Accuracy	±0.05mm			
最大卡盘转速 Maximum chuck speed	120r/min	80r/min	80r/min	80r/min



BK-PTC SERIES

三卡盘切管机

Three Chunk Tube Laser Cutting Machine

- 多点随动支撑
Multi-point following support
- 零尾料切割
Zero tail material Cut
- 多种管材切割
Multi type pipe cutting

• 样品展示 Sample



• 技术参数 Technical Parameter

型号 model	BKJ-F-220PCT-350PCT		
功率 Power	1500w/2000w/3000w		
圆管有效切管直径 Effective Round Tube Cutting Diameter	Φ15-Φ230mm	Φ15-Φ230mm	Φ15-Φ350mm
方管有效切管直径 Effective Square Tube Cutting Diameter	Φ15-Φ230mm	Φ15-Φ230mm	Φ15-Φ350mm
最大切管长度 Effective Tube Cutting Length	6500mm	12500mm	12500mm
定位精度 Positioning Accuracy	±0.05mm		
重复定位精度 Repeated Positioning Accuracy	±0.05mm		
最大卡盘转度 Maximum chuck speed	120r/min	120r/min	80r/min



BK-GT SERIES

侧挂两卡盘切管机

Side hanging two chuck pipe cutting machine

侧挂式床身结构

Side hanging bed strcuture

超短尾料切割

Ultra-short tail cutting

高速切割工艺

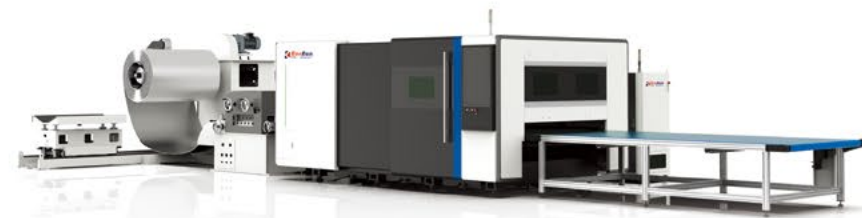
High speed cutting

样品展示 Sample



技术参数 Technical Parameter

型号 model	BKJ-F-160GT-220GT	
功率 Power	1500w/2000w/3000w	
圆管有效切管直径 Effective Round Tube Cutting Diameter	Φ10-Φ160mm	Φ10-Φ225mm
方管有效切管直径 Effective Square Tube Cutting Diameter	Φ10-Φ160mm	Φ10-Φ225mm
最大切管长度 Effective Tube Cutting Length	6300mm	6350mm
定位精度 Positioning Accuracy	±0.1mm	
重复定位精度 Repeated Positioning Accuracy	±0.1mm	
最大卡盘转速 Maximum chuck speed	140r/min	120r/min



BK-CL SERIES

激光落料线

Coil Laser Cutting Production Line

- 伺服精准送料
Servo feeding precision system
- 高效校平切割
High efficiency Leveling cutting
- 自动上料下料系统
Automatic Loading and Unloading System

• 样品展示 Sample



• 技术参数 Technical Parameter

型号 model	BKJ-F-3015CL	BKJ-F-4015CL	BKJ-F-6015CL
工作面积 Working Area	3050×1530mm	4050×1530mm	6050×1530mm
功率 Power	1000w/1500w/2000w/3000w		
定位精度 Positioning Accuracy	±0.03mm		
重复定位精度 Repeated Positioning Accuracy	±0.02mm		
最大移动速度 Max. Moving Speed	80m/min		



BK-W SERIES

激光手持焊接机

Handheld Laser Welding Machine

● 样品展示 Sample



● 技术参数 Technical Parameter

型号 model	BKJ-W-1000W/3000W
功率 Power	1000w/1500w/2000w/3000w
激光波长 Laser Wavelength	1064±10nm
工作模式 Operating Mode	连续 / 调制 Continuous / Modulation
推荐材料厚度 Recommended Material Thickness	0.5-6mm
焊缝要求 Seams Requirements	≤ 0.5mm



BK-C SERIES

连续激光清洗机

Handheld Laser Cleaning Machine

● 样品展示 Sample



● 技术参数 Technical Parameter

型号 model	BKJ-C-1000W/3000W			
功率 Power	1000w	1500w	2000w	3000w
激光波长 Laser Wavelength	1064±10nm			
清洁速度 Cleaning Speed	5-20m²/h	8-40m²/h	10-60m²/h	20-80m²/h
聚焦型号 Focusing type	D20 F400m/D20 F800mm			
准直型号 Collimating model	D20×3.5 F50mm			



BK-PC SERIES

脉冲激光清洗机

Pulse Laser Cleaning Machine

● 样品展示 Sample



● 技术参数 Technical Parameter

型号 model	BKJ-PC50W/500W	型号 model	BKJ-PC50W/500W
激光功率 (可调) Laser Power (adjustable)	50W-500W	整机重量 Weight of the whole machine	45 KGS
冷却方式 Cooling Way	Air / water cooling	工作温度 Working Temperature	5-45° C
激光波长 Laser Wavelength	1064 nm	激光源类型 Laser source type	Fiber laser source
扫描宽度 (可调) Scanning width(adjustable)	0-150mm	激光源的寿命 Lifespan of laser source	100,000 hours
电源 Power Supply	AC220V 50HZ	光纤电缆长度 Fiber cable length	5 meters
维 Dimension	L500×W330×H600mm	消耗品 Consumables	protective lens only
激光头重量 Weight of laser head	1.5 KGS	选项 Option	Portable/ automatic



BK-BPC SERIES

背包脉冲激光清洗机

Bag Pulse Laer Cleaning Machine

● 样品展示 Sample



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QC 体系 QC SYSTEM



01 平整度 SMOOTHNESS

大型数控铣床加工
Machining by large CNC milling machine



02 热处理 HEAT TREATMENT

热处理工艺，保障机器稳定不变形
Heat treatment process, ensure the stability of the machine without deformation



07 精确度检测 ACCURACY DETECTION

精确度测试
Accuracy test



08 硬度检测 HARDNESS DETECTION

硬度测试
Hardness test



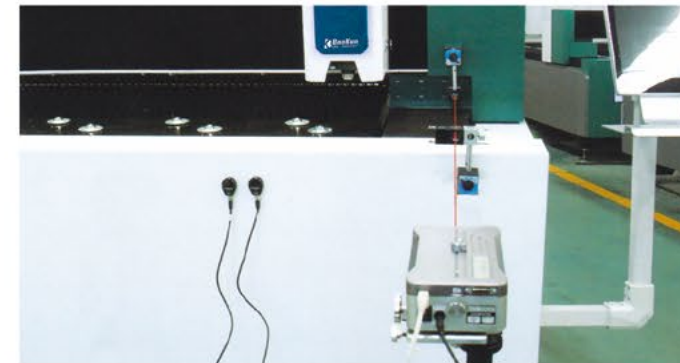
03 平行度检测 PARALLEL DETECTION RACK

齿条平行精度调试组装
Parallel precision debugging assembly



04 垂直度检测 VERTICALITY DETECTION MARBLE

大理石检查床身垂直度
check the verticality of the bed



09 细节检测 DETAIL DETECTION

针对每一个细节多次检测
For each detail multiple detection



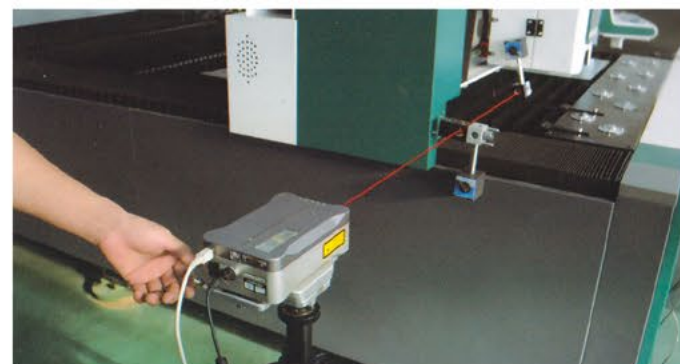
10 批量生产 QUANTITY PRODUCTION

熟练的技术和先进的制造工艺
Skilled technology and advanced manufacturing process to achieve batch production



05 直线度检测 STRAIGHTNESS DETECTION

激光准直仪检测引导线
Laser collimator detection guide line



06 精准度检测 ACCURACY DETECTION

激光干涉仪保障整机运行精度
Laser interferometer to ensure the accuracy of the whole machine



11 老化检测 AGING TEST

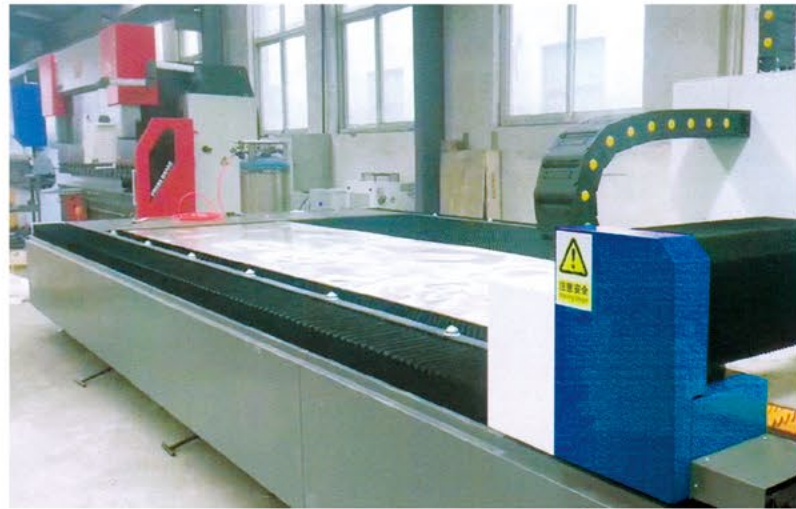
72 小时无光老化试验
72-hour dull aging test



12 切割测试 CUTTING TEST

12 小时激光切割测试
12-hour laser cutting test

全产业链模式 WHOLEINDUSTRY CHAIN MODE



激光下料 LASER BLANKING

切割准确，误差小，
不会因切割而造成板材尺寸误差。
Accurate cutting, small error,
No plate size error due to cutting



坡口焊接 GROOVE WELDING

采用坡口焊和无缝焊使板对接强度相等，
并确保床身达到对等强度。
Adopt groove welding and seamless welding to
make the butt strength equal, And make sure the
bed is of equal strength.



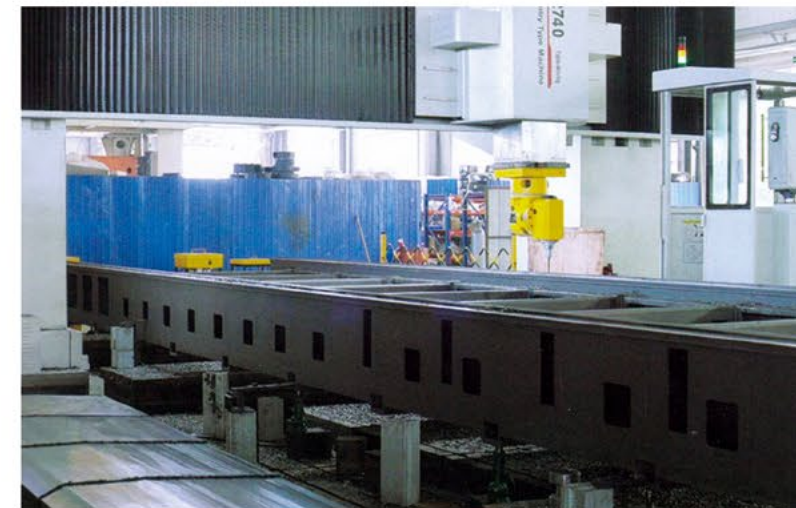
应力退火 STRESS ANNEALING

阶梯式升温到 580 度进行退火处理，
再运行 1-2 天时效处理，释放床身内应力，
内应力基本消除。
Step-by-step heating up to 580 degrees for
annealing treatment, followed by aging
treatment for 1-2 days, releasing internal
stress of the bed and eliminating most of the
internal stress.



喷砂喷塑 SANDBLASTING AND SPRAY COATING

利用高速砂流的冲击作用，
清理、粗化床身表面，经过喷塑处理，
使床身形成平整光亮的永久性涂膜，
达到装饰和防腐蚀的目的。
Utilizing the impact of high-speed sand flow,
the surface of the bed is cleaned and roughened.
After spray coating treatment, the bed forms a
smooth and bright permanent coating,
achieving decorative and anti-corrosion purposes



粗加工 ROUGHING

从工件上切去大部分加工余量，
使其形状和尺寸接近成品要求，
另外放置 1 个月，实现自然时效，
保证导轨安装面的形变量极小，
不会超过 0.02mm/M。
Cut away most of the machining allowance from
the workpiece, Make the shape and size close to
the finished product requirements, In addition,
place it for 1 month to realize natural aging.
nsure that the shape variable of the guide mounting
surface is minimal, No more than 0.02mm/M.



精加工 FINISHING

从经过细加工的工作表面上切去很少的加工余量
得到很高的加工精度及很小的表面粗糙度值。
Remove very little machining allowance from the
surface of a finely machined work piece,
High machining accuracy and small surface roughness
are obtained.



所有宝坤人都有一个梦想

EVERYONE FROM BAOKUN HAS AN DREAM



用绿色点亮这个世界

LIGHT UP THE WORLD WITH GREEN



并为此而不断努力

AND KEEP WORKING ON IT

售前服务 PRE-SALE SERVICE

为了帮助客户更好的了解激光切制设备相关的产品详情, 功能优势、市场行情等, 宝坤机械为客户提供全方位的激光切割设备咨询服务, 并根据用户的需求, 提供免费打样、试机服务, 欢迎到厂对设备进行实地考察。

In order to help customers better understand the laser cutting equipment related product details, functional advantages, market conditions, BAOKUN laser to provide customers with a full range of laser cutting equipment consulting services, and according to the needs of users, provide free proofing, trial machine services, welcome to the factory to visit the equipment.

售中服务 IN-SALE SERVICE

宝坤激光贴心以客户的角度出发, 根据客户的实际生产情况, 为客户量身定制专业的激光加工解决方案及详细技术指导; 可按照客户的需求定制不同幅面、不同功率的激光切割设备, 满足客户不同的生产需求。

BAOKUN Laser intimate to the customer's point of view, according to the actual production situation of customers, customized professional laser processing solutions and detailed technical guidance for customers; The laser cutting equipment of different formats and different power can be customized according to the needs of customers to meet the different production needs of customers.

售后服务 AFTER SALES SERVICE

专业售后工程师将根据客户实际现场条件为客户提供免费安装、调试服务, 确保发挥设备的最高性能, 同时为客户产提供整套设备资料及专业的培训指导, 解决设备操作使用的各种问题。

Professional after-sales engineers will provide customers with free installation and commissioning services according to customers' actual site conditions, to ensure the highest performance of the equipment, and provide customers with a complete set of equipment materials and professional training guidance, to solve various problems in the operation and use of the equipment.



探索激光科技，为全球企业提供激光解决方案
Explore laser technology, provide laser solutions for global companies

山东宝坤机械设备有限公司

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